UM Inc.

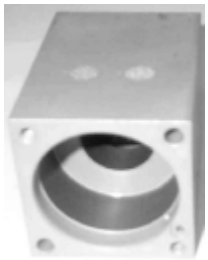
PRODUCTS PARTS LIST

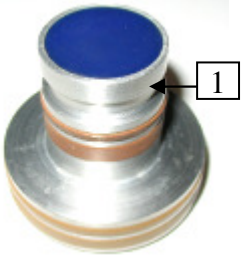
ENGINEERING - MANUFACTURING - QUALITY

KHS G2*

Toll free : 1-866-454-2493
Fax : (450) 454-2477

Web Site : www.um-inc.com
Online Catalog : www.umcatalog.com

Picture	Description OEM Part# UM Part #
	Diaphram insert recondition (Pancake rebuild) 94086224 UMK-94086224R
	Internal body valve repair P1 , P2, Exhaust & Connecting (repair both sliding piston surfaces and bring back to the original dimensions with a harder material)
	Pilot Valve for P1 and P2 Valve Pilot Conversion Solution 50279201 **In Development**
	Spacer - Diaphragm Insert (Pancake) 50191939 UMK-50191939
	Plastic Guides - Transfer wheel 94083225 UMK-94083225

Picture	Description OEM Part# UM Part #
	Piston rebuild - P1, P2, (repair material on tip section (see #1) and change all seals) 50211104R UMK-50211104R
	Brand new piston (with gray transport box) - P1, P2, Exhaust and Connecting 50211104 UMK-50211104
	Pilot Valve for Exhaust Valve Conversion Solution 50256539 **In Development**
	Fuse - Diaphragm Insert (Pancake) 94077054 UMK-94077054
	Plastic Guides - Transfer wheel 94083801 UMK-94083801

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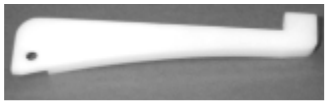
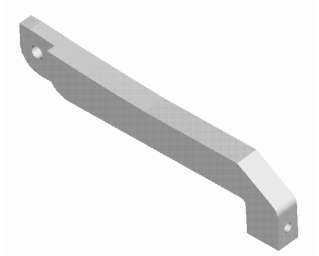
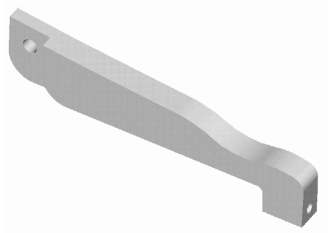
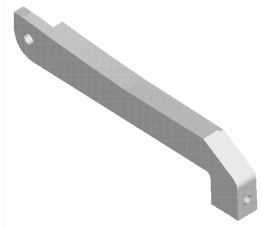
MACHINE : **KHS (SIG, KRUPP)** Blomax II Generation

Picture	Description OEM Part# UM Part #	Picture	Description OEM Part# UM Part #
	Plastic Guides- Transfer wheel 94083224 UMK-94083224		Plastic Guides- Transfer wheel 94083219 UMK-94083219
	Plastic Guides- Transfer wheel 94083263 UMK-94083263		Plastic Guides- Transfer wheel 94083237 UMK-94083237
	Plastic Guides- Transfer wheel 94083252 UMK-94083252		Plastic Guides - Transfer wheel 94087145 UMK-94087145
	Plastic Guides - Transfer wheel 94087140 UMK-94087140		Plastic Guides - Transfer wheel 94087141 UMK-94087141
	Plastic Guides - Transfer wheel 94087137 UMK-94087137		Plastic Guides - Transfer wheel 94087127 UMK-94087127

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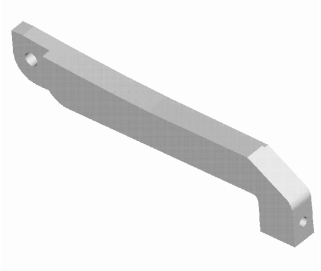
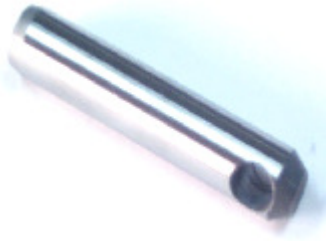
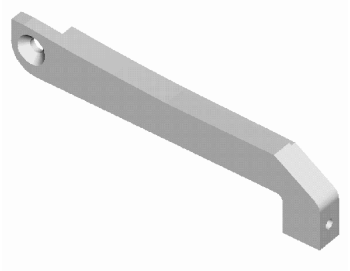
Picture	Description OEM Part# UM Part #
	Plastic Guides - Transfer wheel 94087135 UMK-94087135
	Bearing Wheel 94075167 UMK-94075167
	Locking Mechanism Pin (for arm locking mechanism) 94075038 UMK-94075038
	Guide Bushing Small - Left Arm (for arm opening / closing mechanism) 94075042 UMK-94075042
	Guide Bushing – Right Arm (for arm opening / closing mechanism) 94075039 UMK-94075039

Picture	Description OEM Part# UM Part #
	Plastic Guides - Transfer wheel 94087114 UMK-94087114
	Gripper Left 94090898 UMK-94090898
	Gripper Right 94090899 UMK-94090899
	Guide Bushing Big - Left Arm (for arm opening / closing mechanism) 94075041 UMK-94075041
	Bolt (for arm opening / closing mechanism) 94075123 UMK-94075123

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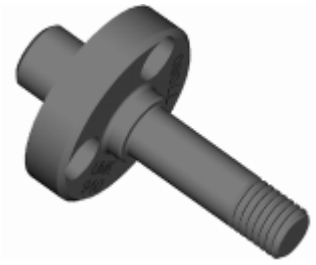
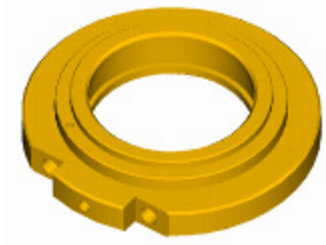
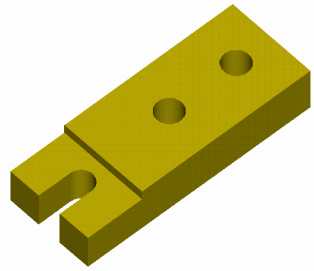
Picture	Description OEM Part# UM Part #
	Stop Bolt (for arm opening / closing mechanism) 94077149 UMK-94077149
	Stop Sleeve (for arm opening / closing mechanism) 94077079 UMK-94077079
	Guide Bush (for arm opening / closing mechanism) 94077135 UMK-94077135
	Rack (for arm opening / closing mechanism) 94075102 UMK-94075102
	Locking Bolt - Blow Station 94075043 UMK-94075043
	Pressure spring - Blow Station 50192133 UMK-50192133
	Bearing Axle - Blow Station 94077080 UMK-94077080
	Bolt - Blow Station 94077081 UMK-94077081
	Trust Bearing Support - Blow Station 94089640 UMK-94089640
	Stopper - Blow Station 94089648 UMK-94089648

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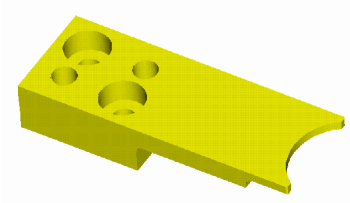
Picture	Description OEM Part# UM Part #	Picture	Description OEM Part# UM Part #
	Stabilizer finger 28mm - Blow Station 94086011 UMK-94086011		Connecting Shaft - Blow Station 94077152 UMK-94077152
Picture not available	Tightening Pin (for arm opening / closing mechanism) 50182896 UMK-50182896		Axial needle bearing - Blow station 50174852 UMK-50174852
	Joint Bearing - Blow Station 50209164 UMK-50209164		Shaft - Base Lifting Device 94075101 UMK-94075101
Picture not available	Spherical Bearing - Base Lifting Device 50176251 UMK-50176251	Picture not available	Spherical Bearing - Base Lifting Device 50184102 UMK-50184102
	Stretch Rod Cylinder – Repair internal surface 50195819 UMK-50195819		Stretch Rod of sizes and lengths available

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Picture	Description OEM Part# UM Part #
	Transport Mandrel (available in multiple shapes and sizes)
	Mandrel Body 94039498 UMK-94039498
	Sproket 94039488 UMK-94039488
	Spacer Bush 94039487 UMK-94039487
	Guide pin - Connecting piston 94077039 UMK-94077039

Picture	Description OEM Part# UM Part #
	Mandrel Insert (Head) - Product dependent parts (available in multiple shapes and sizes)
	Mandrel Guide Bushing 14mm (12 and 15mm available also) 94039007 (14mm) 94043588 (12mm) UMK-94039007 (14mm) UMK-94043588 (12mm)
	Mandrel Guide Bushing 14mm (12 and 15mm available also) 94041150(14mm) 94043339(12mm) UMK-94041150(14mm) UMK-94043339(12mm)
	Locking Screw 94056011 UMK-94056011
	Driving Band, Piston seal & O-ring - Connecting piston 50191962, 50197793 & 50186171 UMK-50191962, 50197793 & 50186171

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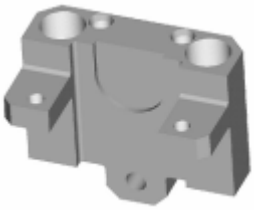
Picture	Description OEM Part# UM Part #	Picture	Description OEM Part# UM Part #
	Piston - Connecting Piston 94086552 UMK-94086552		Connecting Piston Assy brand new or rebuild 95140264 UMK-95140264
	Fork - Connecting Piston 94077041 UMK-94077041		Holder - Connecting Piston 94086553 UMK-94086553
	Shaft - Connecting piston 50192074 UMK-50192074		Support Plate - Connecting Piston 94077040 UMK-94077040
	Roller pin 94077050 UMK-94077050		Roller - Connecting piston 50189618 UMK-50189618
	Wipper - Connecting piston 50189618 UMK-50189618		Spherical Bush - Connection piston 50192043 UMK-50192043

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Picture	Description OEM Part# UM Part #
	Spring 94077134 UMK-94077134
	Linear Bearing - Stretching Block 50197073 UMK-50197073
	Streching Support Rebuild 94077032 UMK-94077032
	Bar gripper (flat) 50183075 UMK-50183075
	Bar gripper (R 17.5) 94032494 UMK-94032494

Picture	Description OEM Part# UM Part #
	Articulated lever 94075049 UMK-94075049
	Shaft - Stretching unit 94075079 UMK-94075079
	Mandrel Support - For transfer wheel 94083035 (without magnet) 95340024 (with magnet)
	Mandrel Support - For oven & load/unload wheel 94083430 (without magnet) (95030020 with magnet) & 94088580 (without magnet) = 95070043 (with magnet)
	Bar gripper (R 22.5) 94032495 UMK-94032495

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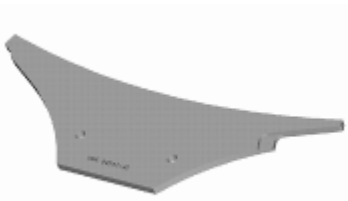
MACHINE : **KHS (SIG, KRUPP)** Blomax II Generation

Picture	Description OEM Part# UM Part #	Picture	Description OEM Part# UM Part #
	Transfer Arm 94087007 UMK-94087007		Transfer Arm 94083017 UMK-94083017
	Axel 94083025 UMK-94083025		Contact Plate - Transfer wheel 94083229 UMK-94083229
	Contact Plate - Transfer wheel 94085460 (or 94075208) & 94085461 (or 94075209)		Guide Plate - Transfer wheel 94087138 UMK-94087138
	Guide Plate - Transfer wheel 94087139 UMK-94087139		Guide Plate - Transfer wheel 94087136 UMK-94087136
	Lower Guide Plate - Transfer wheel 94083223 UMK-94083223		Upper Guide Plate - Transfer wheel 94083222 UMK-94083222

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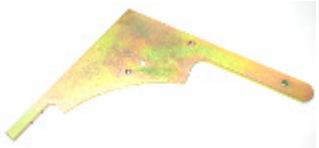
Picture	Description OEM Part# UM Part #	Picture	Description OEM Part# UM Part #
	Guide Plate - Transfer wheel 94083218 UMK-94083218		Switching Lever 94088437 UMK-94088437
	Plastic Guide - Transfer wheel 94044722 UMK-94044722		Plastic Guide - Transfer wheel 94044090 UMK-94044090
	Plastic Guide - Transfer wheel 94075202 UMK-94075202		Guide - Transfer wheel 94077200 UMK-94077200
	Guide outlet - Transfer wheel 94075225 UMK-94075225		Guide - Transfer wheel 94077205 UMK-94077205
	Guide outlet - Transfer wheel 94075429 UMK-94075429		Holder plate - Transfer wheel 94075224 UMK-94075224

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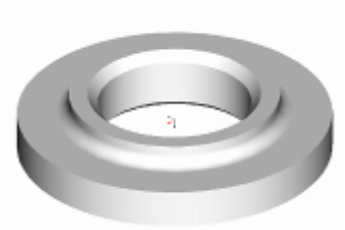
Picture	Description OEM Part# UM Part #	Picture	Description OEM Part# UM Part #
	Holder plate - Transfer wheel 94075215 UMK-94075215		Holder plate - Transfer wheel 94075216 UMK-94075216
	Spring Load Transfer arm - Insert piece 94083030 UMK-94083030		Spring Load Transfer arm - Push Rod short 94083027 UMK-94083027
	Spring Load Transfer arm - Push Rod long 94083028 UMK-94083028		Spring Load Transfer arm - Pressure Spring D-263V-03 50191793 UMK-50191793
	Spring Load Transfer arm - Pressure Spring D-259 50205986 UMK-50205986		Spring Load Transfer arm - Cap 94083026 UMK-94083026
	Spring Load Transfer arm - Counter Nut 94083029 UMK-94083029		Insulation Sleeve 50219710 UMK-50219710

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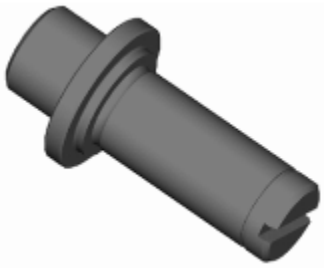
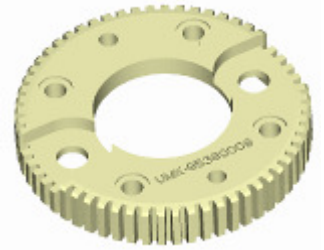
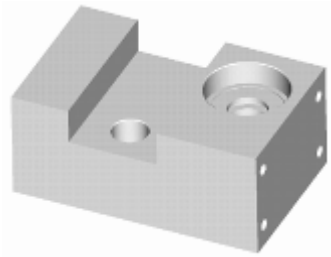
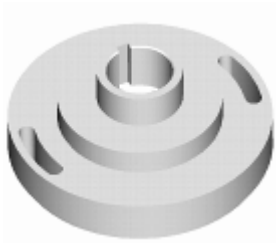
MACHINE : **KHS (SIG, KRUPP)** Blomax II Generation

Picture	Description OEM Part# UM Part #
	Bolt - Transfer arm 94083032 UMK-94083032
	Shaft - Suction Cup 94011917 & 94044035 UMK-94011917 & UMK-94044035
	Driving wheel - Suction Cup 95380009 UMK-95380009
	Pinion shaft - Suction Cup 94044036 UMK-94044036
	Casing - Suction Cup --- N/A

Picture	Description OEM Part# UM Part #
	Spacer bushing - Suction Cup 94011913 UMK-94011913
	Driving wheel - Suction Cup 94083118 UMK-94083118
	Flange - Suction Cup 94027007 UMK-94027007
	Pinion shaft - Suction Cup 94083117 UMK-94083117
	Washer - Suction Cup 94071327 UMK-94071327

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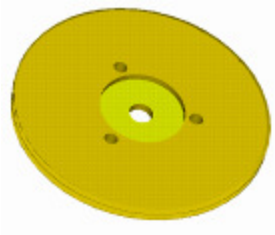
Picture	Description OEM Part# UM Part #	Picture	Description OEM Part# UM Part #
	Cam Plate - Transfert Wheel 94087329 UMK-94087329		Dome regulator Seat --- N/A
	Dome regulator Disk --- N/A		Threaded pin 50180501 UMK-50180501
	Hexagonal nut 50180844 UMK-50180844		Shim 50180864 UMK-50180864
	Counter sunk screw M8x12 50183758 UMK-50183758		Shim 50180897 UMK-50180897
	Oring 50186171 UMK-50186171		Spring 50191929 UMK-50191929

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MACHINE : **KHS (SIG, KRUPP)** Blomax II Generation

Picture	Description OEM Part# UM Part #	Picture	Description OEM Part# UM Part #
	Sealing cartridge Ass'y 95140265 UMK-95140265		Cheese head screw M4x20 50180042 UMK-50180042
	Cheese head screw M6x16 50180090 UMK-50180090		Circlip 50186097 UMK-50186097
	Oring 50209983 UMK-50209983		Guide 94033669 UMK-94033669
	Rod seal 50177010 UMK-50177010		Flange - Cartridge 94077037 UMK-94077037
	Washer - Cartridge 94077035 UMK-94077035		Sealing Support - Cartridge 94077036 UMK-94077036

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ABOUT UM

About us

Founded in 1976, UM Inc has been an industry pioneer by focusing on the synergy between the skills of our engineering team and the versatility of our manufacturing department at the leading edge of technologies. This structure allows us to offer very high quality products and an enormous variety of services in any specialized areas.

Our mission

We are committed to develop and maintain a growing association with our clients, by creating new and innovative products that improve the quality of their own machinery.

Our plant

For more information, please visit our official website at www.um-inc.com

Olivier Lorquet, Eng
Director, Sales & Development

THINK · INNOVATE · PRODUCE... *Differently*

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